

# MATERIAL SAFETY DATA SHEET

Manufactured by; Imperial Western Products  
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## 1. Chemical Product

General Product Name: **Biotane Biodiesel**  
Synonyms: Methyl Soyate, Rapeseed Methyl Ester (RME). **Health 0**  
Methyl tallowate **Flammability 1**  
Product Description: Methyl Esters from lipid sources **Reactivity 0**  
CAS Number: Methyl Soyate 67784-80-9, Methyl Tallowate 61788-71-2

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## 2. Composition/ Information on ingredients

This product contains no hazardous materials

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## 3. Hazardous identification

### Potential Health Effects:

#### INHALATION:

Negligible unless heated to produce vapors. Vapors or finely misted materials may irritate the mucous membranes and cause irritation, dizziness and nausea. Remove to fresh air.

#### EYE CONTACT:

May cause irritation. Irrigate eye with water for at least 15 to 20 minutes. Seek medical attention if symptoms persist.

#### SKIN CONTACT:

Prolonged or repeated contact is not likely to cause significant skin irritation. Material is sometimes encountered at elevated temperatures. Thermal burns are possible.

#### INGESTION:

No hazards anticipated from ingestion incidental to industrial exposure.

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## 4. FIRST AID MEASURES

#### EYES:

Irrigate eyes with a heavy stream of water for at least 15 to 20 minutes.

#### SKIN:

Wash exposed areas of the body with soap and water.

#### INHALATION:

Remove from area of exposure; seek medical attention if symptoms persist.

#### INGESTION:

Give one or two glasses of water to drink. If gastro-intestinal symptoms develop, consult medical personnel. (Never give anything by mouth to an unconscious person.)

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## 5. FIRE FIGHTING MEASURES

Flash Point (Method Used): 130.0° C min (ASTM 93)

Flammability Limits: None known

#### EXTINGUISHING MEDIA:

Dry chemical, foam, halon, CO<sub>2</sub>, water spray (fog). *Water stream may splash the burning liquid and spread fire.*

#### SPECIAL FIREFIGHTING PROCEDURES

Use to spray to cool drums exposed to fire.

## UNUSUAL FIRE AND EXPLOSION HAZARDS:

Oil soaked rags can cause spontaneous combustion if not handled properly. **Oil soaked rags are combustible, store rags in combustion proof approved containers only.**

Normal disposal: Before disposal, wash rags with soap and water and dry in well-ventilated area. Firefighters should use self-contained breathing apparatus to avoid exposure to smoke and vapor.

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## 6. ACCIDENTAL RELEASE MEASURES SPILL CLEAN UP PROCEDURES

Remove sources of ignition, contain spill to smallest area possible. Stop leak if possible. Pick small spills with absorbent material such as paper towels "Oil Dry", sand or dirt. Recover large spills for salvage or disposal. Wash hard surfaces with safety solvent or detergent to remove remaining oil film. Greasy nature will result in a slippery surface.

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## 7. HANDLING AND STORAGE

Store in closed containers between 50° F and 120° F. Keep away from oxidizing agents, excessive heat, and ignition sources. Store and use in well ventilated area. Do not store or use near heat, spark, or flame, store out of sun. Do not puncture, drag, or slide this container. Drum is not a pressure vessel; never use pressure to empty.

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## 8. EXPOSURE CONTROL/ PERSONAL PROTECTION

### RESPIRATORY PROTECTION

If vapors or mists are generated, wear a NIOSH approved organic vapor / mist respirator.

### PROTECTIVE CLOTHING

Safety glasses, goggles, or face shield recommended to protect eyes from mists or splashing. PVC coated gloves recommended to prevent skin contact.

### OTHER PROTECTIVE MEASURES

Employees must practice good personal hygiene, washing exposed areas of skin several times daily and laundering contaminated clothing before re-use.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

Boiling Point, 760 mm Hg:>200° C

Volatiles, % by Volume: <2

Specific Gravity (H<sub>2</sub>O=1):0.88

Solubility in H<sub>2</sub>O, % Volume: Insoluble

Vapor Pressure, mm Hg:<2

Evaporation Rate, Butyl Acetate=1; <1

Vapor Density, Air=1:>1

Appearance and Odor : Pale amber liquid, mild odor

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## 10. STABILITY AND REACTIVITY

### General

This product is stable and hazardous polymerization will no occur.

### INCOMPATIBLE MATERIALS AND CONCITIONS TO AVOID

Strong oxidizing agents

### HAZARDOUS DECOMPOSITION PRODUCTS:

Combustion procedures carbon monoxide, carbon dioxide along with thick smoke

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## 11. DISPOSAL CONSIDERATIONS

### WASTE DISPOSAL

Waste may be disposed of by a licensed waste disposal company. Contaminated absorbent material may be disposed of in an approved landfill. Follow local state and federal disposal regulations.

## **12. TRANSPORT INFORMATION**

UN HAZARD CLASS: N/A

NMFC (National Motor Freight Classification)

Proper shipping Name: FATTY ACID ESTER

IDENTIFICATION NUMBER: 144920

SHIPPING CLASSIFICATION: 65

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## **13. REGULATORY INFORMATION:**

OSHA STATUS:

This product is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. However, thermal processing and decomposition fumes from this product may be hazardous noted in sections 2 and 3.

TSCA STATUS

This product is listed on TSCA

CERCLA (Comprehensive Responsible Compensation and Liability act)

NOT Reportable

SARA TITLE 111 (Superfund Amendments and Reauthorization act):

Section 312 extremely hazardous substances:

None

Section 311/312 Hazard Categories:

Non hazardous

Section 313 Toxic Chemicals

None

RCRA STATUS:

If discarded in its purchased form, this product would not be a hazardous waste either by listing or by characteristic. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste.(40 CFR 261.20-24)

CALIFORNIA PROP 65

The following statement is made on order to comply with the California Safe Drinking water and Toxic Enforcement Act of 1986. This product contains no chemicals known to the state of California to cause cancer.

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## **14. Other Information**

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Such information is to the best of the company's knowledge and believed accurate and reliable as of the date indicated. However, no representation, warranty or guarantee of any kind, express or implied, is made as to its accuracy, reliability or completeness and we assume no responsibility for any loss, damage or expense, direct or consequential, arising out of use. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use.